

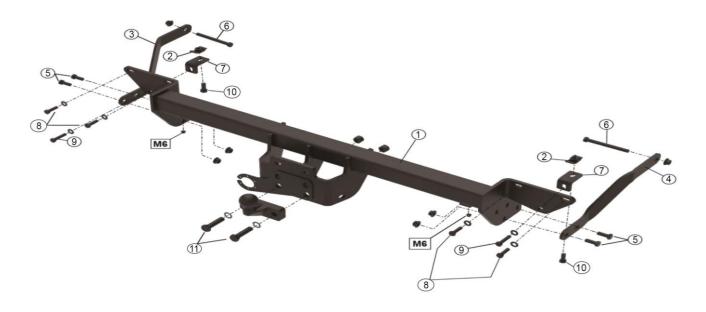
TPE200

Citroen Relay, Fiat Ducato & Peugeot Boxer - 2006 On

Parts List:

Part No:	Description:	Size:	Torque	Qty:
1	Crossbar			1
2	Back Plate			2
3	Left Side Arm			1
4	Right Side Arm			1
5	Nut + Bolt	M10 x 30	41Nm	4
6	Nut + Bolt + Washer	M12 x 120	71Nm	2
7	90° Bracket			2
8	Nut + Bolt + Washer	M10 x 45	62Nm	4
9	Bolt + Washer	M10 x 1.25 x 35	62Nm	2
10	Bolt	M12 x 35	71Nm	2
11	Nut + Bolt + Lock Washer	M16 x 6	170Nm	2

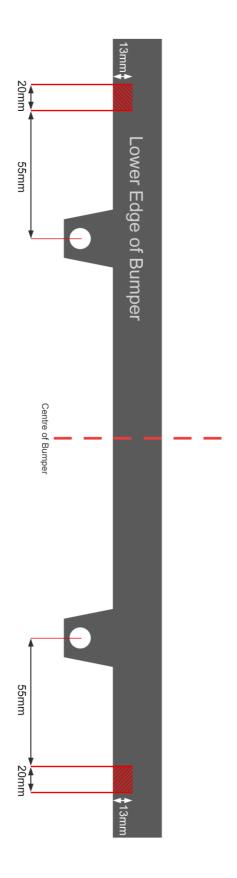
Fitting:



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- 1. Remove the bumper and steel crash beam from the vehicle. The crash beam will no longer be required as the towbar takes its place.
- 2. Offer up the crossbeam to the rear panel of the vehicle and align with the existing holes. Then, mark and drill the remaining holes to approximately 12mm.
- 3. Attach, but do not secure, crossbeam (1) to the vehicle using bolts (8) in the upper holes & bolts (9) in the lower hole.
- 4. Place the back plates (2) in the existing hole in the floor of the vehicle, behind the rear panel.
- 5. Attach, but do not secure, side arms (3) & (4) to the cross beam using bolts (5)
- 6. L4 VEHICLES ONLY Drill 13mm hole in chassis rail to allow mounting of bolts (6)
- 7. Fit bolts (6)
- 8. Fit brackets (7) to crossbeam (1) using bolts (9) & then use bolts (10) to attach to back plate (2).
- 9. Mount towball using bolts (11).
- 10. Tighten bolts to the recommended torque settings (See table above).
- 11. Fit Electrics
- 12. Remove the required sections of the rear bumper. (See diagram on next page).
- 13. Refit bumper to vehicle.

Note: This towbar must be used with a Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' & 'S' value greater than or equal to that of the towbar.



Manufacturers towing limits must be observed for towing capacity



