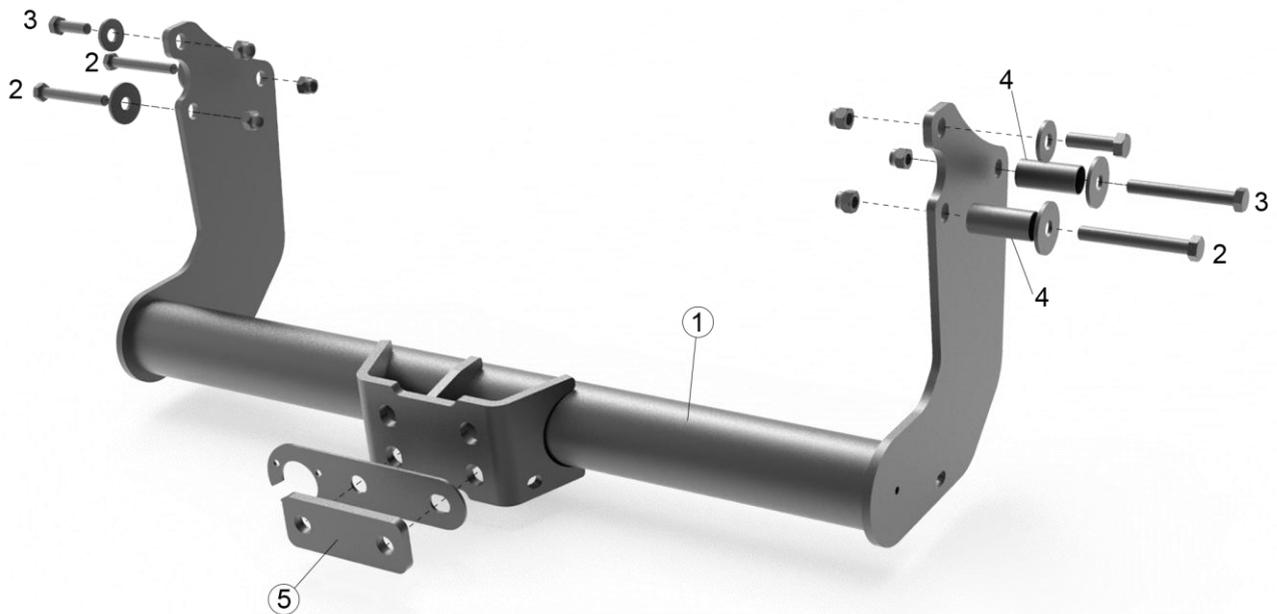


Parts List:

Part No:	Description:	Size:	Torque	Qty:
1	Cross Bar			1
2	Bolt + Nyloc Nut + Large Flat Washer (40mm O.D)	M12 x 90 x 1.75	130Nm	4
3	Bolt + Nyloc Nut + Flat Washer (30mm O.D)	M12 x 40 x 1.75	130Nm	2
4	Bush	L: 53mm OD: 19mm		2
5	Coupling Packer			1

Fitting:



N1 & N2 Vehicles without bushed chassis:

1. Remove bolts holding the lighting board to the chassis. Lower & support the lighting board to allow access inside the right hand chassis rail. Remove the 2 bolts securing the towing eye to the left hand chassis rail, but leave the towing eye in situ.
2. Attach, but do not secure, crossbar (1) to the chassis using bolts (3) with flat washers fitted inside the chassis and attach to the left hand chassis rail using bolts (2) with flat washers positioned on the outside face of the chassis. Insert bushes (4) inside the chassrail where the towing eye is not present (**taking care not to drop them into the chassis**) and attach crossbar (1) using bolts (2) with flat washers fitted on the outside face of the chassis.
3. Fully tighten bolts to the recommended torque settings (See table above).

N2 Vehicles with bushed chassis:

1. Remove the nuts from the bolts on both chassis. Partially remove the bolts far enough, without dropping the bushes into the chassis rails.
2. Position crossbar (1) and push bolts through. Attach, but do not secure, crossbar (1) to the chassis using the existing fittings.
3. Fully tighten bolts to the recommended torque settings (See table above).

Note: This towbar must be used with a Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' & 'S' value greater than or equal to that of the towbar.

****Manufacturers towing limits must be observed for towing capacity****