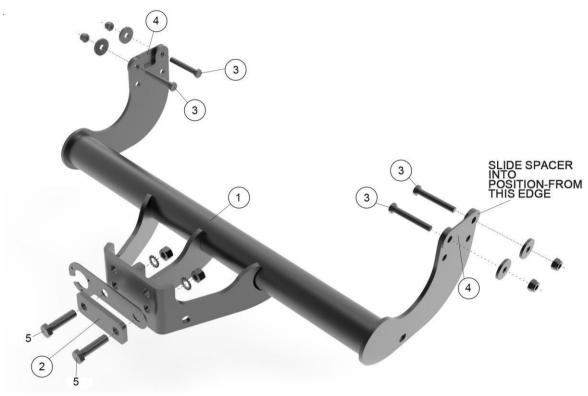


FITTING INSTRUCTIONS **TFO165**

Ford Transit Custom 2012 -

Part No:	Description:	Size:	Torque	Qty:
1	Cross Bar			1
2	Coupling Packer			1
3	Bolt + Nyloc Nut + Flat Washer	M12 x 1.75 x 100	80Nm	4
4	Spacer Washers			2
5	Towball bolts	M16 x 2.00 x 50	216Nm	2

Fitting:



Fitting:

- 1. Remove bolts securing the bumper arms to the chassis (2 per side). Loosen the 2 x M16 bolts securing the bumper armsto the chassis floor.
- 2. Attach, but do not secure, the Crossbar (1) to the existing bushed lower holes using the original bolts.
- 3. Insert spacer washers (4) between the chassis and the towbar frame and line up with mounting holes. Then, secure using bolts (3), with flat washers fitted on the outside face.
- Tighten bolts to the recommended torque settings (See table above), ensuring face is vertical and pushed up beneath the lower edge of the bumper.
- 5. Tighten M16 Bolts

Note: This towbar must be used with a Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' & 'S' value greater than or equal to that of the towbar.

Manufacturers towing limits must be observed for towing capacity



