

TOWBAR RN86

WITTER Fitting Instructions

For RENAULT MASTER (1998-) VAUXHALL MOVANO (1998-) NISSAN INTERSTAR (1998-)

MATERIALS

A 1 Cross Bar with European facing to 94/20/EC A50-1

B 1 Right Hand Side Arm

C 1 Left Hand Side Arm

D 2 Spacer Plate (chassis cab variant only)

E 1 10mm Coupling Packer

F 4 M12x40x1.75mm Bolt, Washer (30mm OD), Lock Washer and Nut

G 4 M12x35x1.75mm Bolt, Washer (30mm OD), Lock Washer and Nut

H 4 M10x50x1.50mm Bolt, Washer (30mm OD) and Lock Washer

J 2 M16x65x2.00mm Bolt, Lock Washer and Nut

Tools required:

Sockets, 17mm, 19mm,

and 24mm.

Spanners 19mm, 24mm

FITTING

- 1. On the van only, remove and discard the 4 bolts attaching the x2 bumper arms. Remove spare for easier access before fitting.
- 2. Van Using bolts (H), loosely attach Towbar Main Frame (A), reattaching the bumper support arms to the captive nuts. Discard Spreader Plates (D).
- **Chassis Cab** Using bolts **(H)** loosely attach Towbar Main Frame **(A)**, sandwiching the spreader plates **(D)** between the towbar and chassis rails, reattaching to the captive nuts. Clear out threads in chassis before hand.
- 3. Attach Sidearm (B & C) to Main Frame (A) and to captive threads in vehicle chassis using fasteners (F & G).
- 4. Finally tighten all bolts to their recommended torques setting.

Note: This towbar must be used with either a Witter Towball (part number Z12) or Class A50-1 or A50-X towball dimensionally Conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

